

**MIX RATIOS for 200-Series™ Epoxy Primer ACCELERATED
with DYES**

**WHEN YOU RECEIVE RJSC 200-SERIES WITH DYES ALREADY
ADDED AT THE FACTORY, the dyes are in PART "A".**

*If you are using a full quart or gallon, add PART "B"
to PART "A", following standard instructions.*

*If you wish to make up small mixes from a "Part A"
that already has dye added, you need to compensate
for the "space" occupied by the color. Use the chart
below to measure out Parts "A" and "B". NOTE: If you
cannot measure exactly, use a bit less PART "A" than indicated.*

<u>% DYE in "A"</u>	<u>PART "A":PART "B"</u>	<u>EXAMPLE in MLS</u>
clear - no dye	1.09 to 1	109 mls "A" + 100 mls "B"
2%	1.133 to 1	113.3 mls "A" + 100 mls "B"
3%	1.154 to 1	115.4 mls "A" + 100 mls "B"
4%	1.175 to 1	117.5 mls "A" + 100 mls "B"
5%	1.196 to 1	119.6 mls "A" + 100 mls "B"
6%	1.217 to 1	121.7 mls "A" + 100 mls "B"
7%	1.237 to 1	123.7 mls "A" + 100 mls "B"
8%	1.258 to 1	125.8 mls "A" + 100 mls "B"
9%	1.279 to 1	127.9 mls "A" + 100 mls "B"
10%	1.30 to 1	130 mls "A" + 100 mls "B"

IF YOU ARE ADDING DYES TO CLEAR 200-SERIES,

DETERMINE TOTAL you will mix as EQUAL PARTS CLEAR "A" + "B".

DETERMINE PERCENTAGE DYE you want (up to 10% MAX).

Add RJSC E-Type™ Colloidal Dye TO PART "A" at desired percent
of TOTAL "A" + "B".

SHAKE PART "A" with DYE. *If possible, let sit 30 minutes or longer.*

ADD PART "B". Wait 20 minutes for induction. (15 for Accelerated).

Example:

Total "A" + "B" CLEAR will be 1045.5 mls (545.5 mls Part "A" and 500 mls Part "B") (Decide on Part "A" and multiply by 1.091 to get Part "A").

Dye add will be 8% -- which is 83.64 mls (.08 x 1045.5)

Add 83.64 mls dye to 545.5 mls Part "A" CLEAR. Shake and let sit.

Add 500 mls Part "B". Wait 20 minutes for induction.